Teaching and learning hydraulics in real-time

MF102-H-TSE Hydraulic Training System -



MF102D-H-TSE

shown with power unit & hose caddy

in swing-out

position

MF102-H-TSE Training System -

The model 102-H-TSE has the same features and capabilities as the model MF102-H-TS but the letter "E" denotes "electronic troubleshooting."

This is FPTI™'s flagship, and best-selling, training system loaded with features and benefits you will NEVER find on any other training simulator.

"In a side-by-side comparison we conducted with competitive products that boast troubleshooting capability the MF102-H-TSE outperformed the entire field so convincingly that it was, quite frankly, embarrassing."

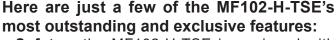
Technical Training Director – Mine Training Institute



- FPTI[™]'s founder and chief designer is not only a legendary teacher, but he is also one of the most respected hydraulic diagnostics technicians in the country. His contribution to safe and effective troubleshooting is remarkable:
- He conducted a ten-year study of leakage rates in hydraulic components.
- He developed a technique that makes it possible to test over 95% of the components in any hydraulic system with the power unit safely locked out.
 There is no need to remove or disassemble the components, and each test averages 15 minutes.
- He wrote a best practices manual on safe techniques for testing hydraulic components.
- He is aware of the critical shortage of hydraulic diagnostic technicians the USA, and indeed the world, faces.

In collaboration with industry and education FPTI™ developed a much-needed solution -

It took FPTI™ over ten years to develop the most effective hydraulic training system on the planet. In the hands of a properly trained teacher the model MF102-H-TSE training system has the power to turn ordinary technicians into extraordinary hydraulic technicians because they will have the skillsets needed to revolutionize the industry.



• **Safety** – the MF102-H-TSE is equipped with the same lockout system used in industry. It also has FPTI™'s exclusive Safe-T-Bleed® system for de-energizing and air-bleeding hydraulic systems

and components. Almost every page in the brilliant textbooks, every Power-Point™ slide, and every trip to the training system is designed to remind students of their most important responsibility – safety.





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- Load-cycle capable At the push of a lever the cylinder lifts an onboard load into the air, and the bi-directional hydraulic motor has infinitely variable torque capability for a realistic training and trouble-shooting experience.
- **Pressure/leak Testing** this revolutionary technique, developed by FPTI™, will teach students how to test 95% of the components in a hydraulic system with the power unit safely locked out. There is no need to remove or disassemble components, and each test averages 10 to 15 minutes. Quite frankly, there is no other way to test these components.
- **Electronic auto-fault insertion** the onboard panel PC with 22" (56cm) touch-screen makes it possible for almost every component on the MF102-H-TSE to automatically "wear out."

FPTI™ studied wear patterns in hydraulic components for a decade and designed the identical wear patterns into the components on the training system.



• *Masterfully develops thinking skills* – the single most important skill technicians must learn is to think. The MF102-H-TSE teaches this skill masterfully.

When a student is given an assignment, timely and satisfactory completion of the task is determined by how much "thinking" the student applies to the problem. The student starts out with a "chief complaint" and one, or more symptoms: identical to a real world situation.

The training system activities are designed to let students practice what they are taught about theory, protocols, and practical demonstrations performed by their teachers. In no time at all you will have your students challenging each other as to who can troubleshoot a problem in the least amount of time, with the least number of attempts, and having replaced the least number of components:

Isn't that exactly what industry is crying for?

• Learn in real time on real systems – You can achieve a level of training on the MF102-H-TSE that's almost impossible to achieve on an actual machine: if, for no other reason than safety.

You can give the student a copy of the hydraulic schematic for any type of machine. Then, while it's operating in real time under actual load cycles, the students can learn to troubleshoot it – in the safety and comfort of the classroom.

The MF102-H-TSE – A winner that begets winners

When well-trained technicians can troubleshoot hydraulic systems safely, effectively, and time efficiently everyone wins.

The technicians win because they are safe, productive and proud. Their company wins because problems are solved safely, efficiently and cost effectively. Teachers win because they provided students with the tools they needed to become brilliant technicians.

And finally, schools win because they fulfilled their responsibility to the teachers, students, industry, and society.



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MF102-H-TSE Hydraulic Training System -

Teach any type of system or component -

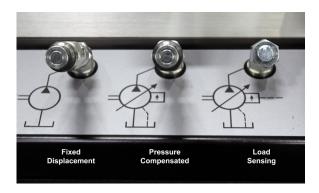
- · Fixed displacement pump standard
- Pressure-compensated pump standard
- · Load-sensing pump optional

Students advance from fixed displacement pump circuits, to pressure-compensated pump circuits, and, if the curriculum permits, load-sensing circuits, on one training system.

Why this feature is important:

The most logical learning path for a student is to begin with fixed displacement pumps, and then advance to pressure-compensated pumps and then to load-sensing pumps.

The MF102-H-TSE training system provides instructors the opportunity to teach all of these popular systems.



Unprecedented student retention -

MF102-H-TSE training system achieves the highest student retention of any hydraulic training system currently available – bar none!

Hardware in perfect harmony with the software -

The MF102-H-TSE training system works in perfect harmony with the equally as well engineered curriculum, visual aids, textbooks, PowerPoint™ presentations, animations, and support. Why does our course teach pressure control valves before pumps?

Because a pressure compensator is a pressure relief valve. Why does it teach flow control valves before load sensing systems? Because the flow compensator in a load-sensing pump is a pressure-compensated flow control valve.

Six directional control valves -

- Three (3) industrial-type (parallel)
- One (1) industrial-type (series)
- One (1) mobile-type (cylinder spool center)
- One (1) mobile-type (motor spool center)



Why these features are important:

Students graduate from learning simple, single-valve/ single actuator, circuits to constructing the types of circuits they will see in any plant or on any construction machine. There is almost no limit to the number and variety of circuits students can construct on the MF102-H-TSE training system.



Teaching and learning hydraulics in real-time

MF102-H-TSE Hydraulic Training System -

Port identification consistent with industry standards -

It is absolutely critical that students learn how important it is to make proper transmission line connections when installing hydraulic components or reconnecting transmission lines. An error can result in severe injury or death.

Component manufacturers typically use letters and/or numbers for port identification. All components on FPTI™ training systems are marked with the appropriate identification. Also, all hydraulic schematics in the student activities manuals show the appropriate markings.



Not just a training simulator, an entire turnkey training system -

Not only do you get the most advanced hydraulic training simulator in the world, you also get everything you need to conduct a world-class course:

 Textbooks - written and produced by one of the most successful and renowned hydraulics instructors in the industry - FPTI™'s founder Rory S. McLaren.

Every topic is to the point and safety-based.

- Student workbooks well written and superbly illustrated with need-to-know information.
- PowerPoint[™]-based CD's covering at least 40 hours of instruction in hydraulics and another 40 hours of advanced diagnostics.
- Instructor answer books.
- Student workbook and Instructor answerbook available for purchase.



Everything you need to conduct a "world-class" course is included

It's limits? - Your imagination -

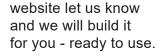
Teach any pump/system – fixed displacement, pressure compensated, load-sensing. Teach any type of component - even the one's it doesn't have – with the optional Flex-Plate modules.

Simply fasten your unique component to a universal mounting plate (available from FPTI™) and when needed clip it on the FlexPlate - no hardware needed.

There is also a convenient 24VDC power supply and illuminated on/off switch for electric valves. Many of the add-on valves are available - ready-to-use - from FPTI™. See the entire assortment at:

www.fpti.org

If you don't see what you are looking for on our





Flex-Plate modules expand the capability of your MF102 series training system

Plug-and-Play modules give the MF102 series unlimited training flexibility -

Want to teach mobile directional control valves; proportional direction/flow control valves; stacked valves; orbitrol steeringsystems; logic valves; etc? Simply purchase an affordable plug-and-play module, which easily attaches to either side of the



MF102 series simulator. The modules are designed to integrate seamlessly with the components on any model MF102. Most plug-and-play modules are available with diagnostics capability.



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MF102-H-TSE Hydraulic Training System -

Specifications (Model MF102-H-TSE) -

The model MF102-H-TSE training systems are equipped with the following components:

- Pump Axial piston-type, variable volume, pressure-compensated; 1.0 GPM (3.78 Lpm); 1000 PSI (69 bar); adjustable pressure compensator; adjustable flow
- Electric motor Single-phase; 115V; TEFC;
 1750 RPM; C-face; thermal overload protection
- Electric motor on/off switch Lockout/tagout mechanism; thermal overload protection with manual reset
- 4. Hydraulic reservoir capacity 4.5 gallon (17 liter)
- Filtration 10 micron, spin on/off element w/by-pass gauge
- 6. Directional control valves seven (7) total;
- One (1) DO3-type; tandem-center; 3-position;
 4-way; spring-centered; solenoid-controlled;
 24V coils. Also includes sandwich-mounted,
 knob-adjustable pump port flow control valve
- Two (2) DO3-type; closed-center; 3-position;
 4-way; spring-centered; solenoid-controlled;
 24V coils. Also includes sandwich-mounted,
 dual, knob-adjustable flow control valves
- One (1) DO3-type; float-center; 3-position;
 4-way; spring-centered; solenoid-controlled;
 24V coils. Also includes sandwich-mounted,
 knob-adjustable pump port flow control valve
- One (1) Monoblock type valve; cylinder spool;
 3-position; 4-way; spring-centered; hand-lever operated w/pressure relief valve
- One (1) Monoblock type valve; motor spool;
 3-position; 4-way; spring-centered; hand-lever operated w/pressure relief valve
- One (1) 2-position, 3-way, solenoid-operated, cartridge type, directional control valve
- 7. Pilot-operated pressure relief valve w/knob adjustment
- 8. Direct-operated pressure relief valve w/knob adjustment
- 9. Sequence valve w/knob adjustment
- 10. Pressure reducing valve w/knob adjustment
- 11. Counterbalance valve with internal reverse flow check w/knob adjustment
- 12. Needle valve w/knob adjustment

- 13. Flow control valve w/knob adjustment
- 14. Pressure-compensated flow control valve restrictor-type; reverse flow bypass; w/knob adjustment
- 15. Check valve
- 16. Pilot-operated check valve w/manual override
- **17. Cylinder -** single-rod; double-acting; 14" (36 cm) stroke
- 18. Cylinder double-rod; double-acting;14" (36 cm) stroke; w/load engage/disengage mechanism
- **19. Motor -** bi-directional; gear-type; w/infinitely variable torque capability
- **20. Flow meters -** two (2); 0-2.0 GPM (7.56 Lpm)
- **21. Tachometer -** hydraulic motor shaft speed (displayed on the panel-mounted touchscreen)
- **22. Ammeter -** (displayed on the panel-mounted touchscreen)
- 23. Dual scale temperature gauge Oil temperature & ambient temperature
 (displayed on the panel-mounted touchscreen)
- **24. Stopwatch -** (displayed on the panel-mounted touchscreen)
- 25. Pressure gauges three (3); 0-1500 PSI (103 bar); PSI and bar scales; 2.5" (6.35 cm); glycerine-filled; Bourdon tube type; w/flat-face type quick-connect/disconnect type valves
- **26.** Load 100 lb (45 Kg); Engage/disengage with mechanical latch. Entire weight is contained within a transparent safety enclosure.
- 27. Hose storage caddy stow-away/swing-out
- 28. Hoses (per side) -
 - Four (4) 60" (152 cm)
 - Eight (8) 46" (117 cm)
 - Six (6) 26" (66 cm)
 SAE 100-R1; w/flat-face type quick-connect/disconnect type valves
- 29. T's eight (8) (per side) w/flat-face type quick-connect/disconnect type valves
- 30. Pressure/leak test pump w/quick-connect/ disconnect valve



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Shipping Specifications - (Subject to change)

Ship weight (does not include pallet or packaging):

Double unit: 1200 lbs (544 kgs) Single unit: 920 lbs (417 kgs)

Shipping dimensions (all models): 84" (213cm) H x 54" (137cm) W x 42" (106cm) D

Warranty -

FPTI[™] warrantees it's products against defect in materials or workmanship for a period of two (2) years from date of delivery.

Electrical Requirements for Operation -

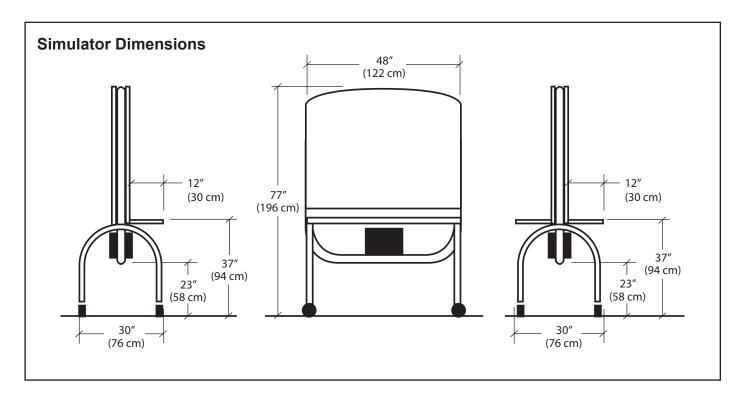
110 VAC, 20 Amp dedicated circuit per workstation (panel). If an extension cord is used, it must be 12-gauge wire or larger, 3-conductor (neutral, hot, ground), 50-foot (15.24m) length max.

Optional Diagnostic Accessories -

- 1. Inline flow meter 2.0 GPM (7.6 Lpm); with integrated load cell and pressure gauge 0-1500 PSI (103 bar).
- 2. Tachometer digital; laser-guided; contact and non-contact; with storage case.
- 3. Pressure gauge case pressure testing; 0-100 PSI (6.9 bar); with test connector.
- 4. Vacuum gauge 0-30" (76 cm) Hg (mercury); with test connector.



Optional diagnostic accessories package - PART #: MF102-DA



All FPTI™ training systems are available for operation at any voltage or frequency

